Abstract

An automated monitoring system of substrate volumetric water content (VWC) based on gravimetry has been developed to measure several seedling containers at a time. This tool is a wireless sensor network (WSN) using field stand-alone electronic scales that transmit data to the nursery office. At the office, computer software automatically estimates the fresh mass of any seedling crop, at any moment of the season, and then calculates the substrate VWC. This system, specifically designed for forest nurseries, is, to our knowledge, the first in which gravimetry is automatically monitored by using field stand-alone WSN technology to improve irrigation management and reduce water and nutrient losses and groundwater contamination.

Introduction

Of the 133 million containerized and bareroot forest seedlings produced in the 19 forest nurseries in Québec (Canada) in 2015, the majority (94 percent) were containerized (Arseneault 2015). In these nurseries, the growing season duration ranges between 150 and 200 days (end of April to the beginning of November). Containerized seedlings are usually produced in 2 years, and the final seedling dry mass ranges from 1.5 to 13 g (0.05 to 0.43 oz). These seedlings are grown in low-density, peat moss-based substrates (0.08 to 0.12 g/cm³ [0.0018 to 0.0026 oz/in³]) in cavities having volumes ranging from 50 cm³ (3.05 in³) up to 350 cm³ (21.36 in³).

For every nursery that grows containerized seedlings in such low-density substrates, water represents most of the measured mass. Thus, weighing containers (gravimetry) is an excellent way to measure volumetric water content (VWC) of the substrate. The monitoring of substrate VWC is essential to successfully managing the irrigation of containerized seedlings produced in forest nurseries and will lead to a more rational use of water, fertilizers, and pesticides and to improved protection of groundwater.

Two main technologies are used for substrate VWC measurements: (1) gravimetry (Prehn et al. 2010) and (2) reflectometry, which is based on the dielectric properties of the substrate. Two examples of the latter technology are time-domain reflectometry (TDR) (Topp and Davis 1985) and capacitance-based sensors (Burnett and van Iersel 2008). A third technology in addition to those of gravimetry and reflectometry is tensiometry, which refers to the effort needed by the seedling to take up water regardless of the substrate’s nature (Boudreau et al. 2006).

In Québec forest tree nurseries, TDR has been manually employed at an operational level using an MP-917 (E.S.I. Environmental Sensors Inc., Victoria, BC, Canada) fitted with probes specifically adapted to small cavities and peat substrates (Gagnon and Girard 2001; Lambany et al. 1996, 1997; Lamhamedi et al. 2001). At an experimental level, a wireless sensor network (WSN) of microtensiometers (Hortau, Saint-Romuald, QC, Canada), usable in cavities having a volume higher than 300 cm³ (18.3 in³), was also tested (Boudreau et al. 2006). In a forest nursery context, TDR and tensiometry are expensive and provide a poor sampling rate (1 to 10 small cavities per measurement). As a result, the measurement of substrate VWC in Québec forest nurseries is currently carried...
out by manually weighing individual containers with a fish scale. By using this method, each gravimetric measurement takes into account between 25 and 67 cavities, depending on the container type.

In Québec, the seasonal evolution of dry mass of conifer seedlings has been monitored since the 1980s for almost every crop, creating a robust database. Thus, a representative profile of the seasonal dry mass evolution has been established for most seedling crop types. For conifer species produced in Québec, the fresh mass of seedlings follows a seasonal profile that is relatively close to that of their dry mass, with a “fresh/dry” ratio of between 3 and 5 (Girard et al. 2011). Using the IRREC software (Girard et al. 2011), the final substrate VWC is obtained by subtracting every known mass that is not substrate water.

Because any manual measurement consumes both time and money, it would be profitable to have an automatic system to reduce monitoring costs. Capacitance sensors, like the EC-5 (Decagon Devices, Inc., Pullman, WA), produce a direct measurement of substrate VWC. They are adapted for the large pots over 1,000 cm³ (61 in³) used in ornamental nurseries, where they can be used in conjunction with WSN (Hoskins et al. 2012). These sensors, however, are not appropriate for the small cavities used in forest nurseries (50 to 350 cm³ [3.05 to 21.36 in³]). Considering the small market and specificity of forest nurseries, a “do it yourself” (DIY) option, incorporating WSN, seems to be an efficient option for substrate VWC monitoring.

Arduino (Ivrea, Italy), a relatively new open-source tool, provides an opportunity to easily develop an efficient solution for forest tree nurseries. Arduino is a popular development platform based on a microcontroller (a kind of “nano” computer that analyzes and generates electrical signals) that can be connected to many peripherals (like weight sensors and radios used in our application). For example, this technology has been used to build a low-cost automated system for monitoring soil moisture and controlling irrigation designed for greenhouses in an ornamental nursery context (Ferrarezi et al. 2015, van Iersel et al. 2013). Arduino technology and Fritzing software (Potsdam, Germany) for printed circuit board (PCB) design have been used to conceive a homemade PCB that respects the constraints intrinsic to a system developed for use in forest tree nurseries.

Those constraints include the following:

- Scales must be powered by cells that can last for a growing season.
- Scales must provide precise measurements, regardless of ambient temperature, while being stable throughout the season.
- Data transmission capacity must extend over the entire area of a large nursery.

The development context shown here is an example that is specific to the operational constraints of Québec forest nurseries. It can be easily adapted to any other context just by choosing adapted load cells (mass sensors) and container support beds, with an appropriate microcontroller programming.

**Hardware Development**

**Wireless Network**

The network uses three kinds of devices (figure 1).

1. Up to nine stand-alone electronic scales at the source of substrate VWC measurement (figure 2) can be grouped into a cluster (like children of a family).

2. Routers at the center of each cluster (powered by a solar shield [figure 3]) act as a parent for the scales of the cluster and broadcast the data from each individual scale over the network. Each router also relays data from nearby routers in the network (even if no scale is attached to it) to a single receiver.

3. A single receiver at the office (figure 4) is connected to a computer that uses weight data to calculate a substrate VWC for each scale and shows the substrate VWC monitoring results. The receiver also acts as a stand-alone datalogger that stores the basic weight values on a Secure Digital (SD) memory card.

All devices of the network (scales, routers, and the receiver) are linked together using the same model of radio modem for each device (XBP-24-BZ7SIT-004,
Wireless Range

With the low measurement rate (from 15 to 120 minutes for a scale) used in our application, it is preferable to use the lowest possible baud rate to maximize the wireless range. Therefore, the slowest possible baud rate for the Digi radio modems was chosen (1,200 baud).

For the scales and routers in the field, antennas are usually located 1.0 to 1.5 m (3.3 to 5.0 ft) above ground (figure 2). Therefore, the 2.4 GHz band is
preferable for our application because it performs well close to the ground. Moreover, 2.4 GHz radios are usually less expensive than 900 MHz radios (the other common alternative). Based on the results obtained from a field test at Grandes-Piles governmental forest nursery (ministère des Forêts, de la Faune et des Parcs, MFFP du Québec, Québec, Canada, 46°43′56″ N., 72°42′06″ W.) with a basic network (figure 5), a range of 200 m (656 ft) between router antennas—and between child scales and their parent router—can be effective if no more than one windbreak is located between the antennas. This distance takes into account the fact that wireless transmission efficiency can vary considerably, depending on the surrounding environment (temporary obstructions like vehicles, weather, etc.). Regardless of field configuration, 100 percent efficiency cannot be guaranteed. So, it is a good idea to consider using extra routers to secure data transmission.

One of the most basic considerations is the positioning of the antenna to account for the physical configuration of the field for an optimal efficiency of radio transmissions. Antennas ideally should be placed to get a direct view from one antenna to the next. To obtain the best possible place for wireless transmission, scale antennas can be placed from 3 to 5 m (10 to 16.6 ft) around the scale. Suitably positioned antenna devices result in the highest probability of efficient wireless data transmission.

**Electronic Scale**

At the locations of substrate VWC measurement in the nursery, each scale uses two identical steel nursery beds (commonly used to support containers in Québec forest nurseries) placed on top of each other and separated by four load cells of 50 kg (110 lb) capacity each (figure 2). The lower bed is supported by four adjustable feet for height setting and horizontal adjustments. The four load cells are fixed at each corner of the lower bed (figure 6). The upper bed that supports the containers is placed on the four load cells. The theoretical maximum load is 200 kg (440 lb), but the maximum load in the field does not exceed 75 kg (165 lb), with a usual load of around 40 kg (90 lb). Depending on the container type, each scale can sample 150 to 670 cavities, having volumes ranging between 50 and 350 cm$^3$ (3.05 and 21.36 in$^3$) (figure 2). Figure 7 illustrates the basic components and operation of a scale and also shows how it can produce a basic weight value using an Arduino-based microcontroller (Ivrea, Italy). Figure 8 shows the assembled electronic components that convert the analog signal from the load cells into a digital wireless signal with the process shown in figure 7.

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**Figure 5.** Aerial view of Grandes-Piles nursery, Québec, Canada, depicting wireless network scale range obtained in the field. (Extracted from ArcGis by Chantal Pelletier, Grandes-Piles nursery, 2014).

**Figure 6.** One of the four low-cost load cells used for a scale (bending beam type, protected by a simple coat of aluminum-based paint) after a growing season in the forest nursery. A 3.2 mm (0.125 in) spacer is needed between the lower bed and the load cell, and a 19 mm (0.75 in) spacer is required between the other side of the load cell and the upper bed to mechanically insulate the beam from any unwanted contact. Mass applied on the upper bed induces invisible deformations on the beam that are perceptible by strain gauges applied on it. The initial result is a variable electrical signal (voltage) that is linearly related to the containers’ mass. (Photo by Daniel Girard, 2014)
Load Cells

Low-cost load cells (sensors at the source of measurement) offer a typical accuracy sufficient for substrate VWC monitoring in forest tree nurseries. Also, at less than $10 (U.S.) each, they are 10 to 50 times less expensive than calibrated load cells. Because they are delivered without significant quality control, however, quality control is necessary before assembly (it takes only few minutes per load cell). Up to half of the load cells may be rejected, in part, because of the use of oversized load cells to reduce creeping for our nursery application (see subsequent section on Laboratory Tests). After the quality control steps are rigorously completed, the scale can be assembled and its function should be successful, while keeping a low overall cost.

Scale Calibration

Scales that use low-cost load cells must be calibrated individually. Because the relationship between the electrical output of the load cells and applied load is almost linear, a manual calibration can be simply performed by using two identical calibrated weights of 25 kg (55 lb) each (figure 2). The calibration process is guided by blinking light-emitting diodes (better known as LEDs) on the scale assembly. The result is recorded in the microcontroller’s permanent memory. During this process, ambient temperature reference is also recorded using an inboard...
LM335 thermistor (Texas Instruments, Inc., Dallas, TX) to adjust future readings under different temperature conditions.

**Laboratory Tests**

Because temperature can affect load cell measurement (Prehn et al. 2010) and other electronic scale components, a stable mass of 25 kg (55 lb) was measured in a temperature-controlled environment at 24 °C (75 °F) and 4 °C (39 °F) over 48 hours (figure 9). An inboard temperature sensor (LM335, Texas Instruments, Dallas, TX) and microcontroller programming serve to reduce the temperature effect on electronic components to a nonsignificant variation.

Creeping is a progressive overestimation of the mass resulting from a structural fatigue of the load cell under application of a constant mass. In the load cell data sheet (Phidgets, Inc., Calgary, AL, Canada), creeping is expressed hourly, when the load is close to the maximum capacity. Because scales have to support a significant load for an entire growing season, this phenomenon was measured by applying a stable mass of 68.2 kg (151 lb) (representing around 175 percent of the usual load of a scale during a 7-day period). The selected load cells have an oversized capacity that is around 300 percent of the maximum anticipated load, which reduces the creeping effect to a nonsignificant 0.25 percent of substrate VWC per season (figure 10).

**Power Autonomy of Stand-Alone Scales**

Scale power consumption was reduced by programming the shortest possible use of power-draining devices (load cells and radio) using JeeLib Arduino library (JeeLabs, Houten, Netherlands). For scales that perform one measurement every 15 minutes, three AA alkaline cells last approximately 3 months, at an average temperature of 16 °C (61 °F). If more autonomy is needed, C alkaline cells can be used. Programming a larger elapsed time (up to 120 min) between measurements is also a solution to using AA cells. For scales, cell powering is a low-cost solution compared with the use of solar shields with 12 V battery or of an outlet with a long cord.

**Routers**

Routers must be awakened to receive a signal from a scale. A 2.3 Ah 12 V battery with a 10 W-12 V solar shield with a diode (that avoids battery discharge into solar shield during night) can maintain enough power for a standard cluster (up to 9 scales) and a small network (up to 24 scales), while keeping the battery integrity (figure 3). For larger scale networks, the use of 20 W (or more) solar shields and costly power regulators should be considered. Thus, if AC power is available in the nursery, it is preferable for routers.
Receiver

The receiver, located at the nursery office (figure 4), gives a time stamp (date-hours-minutes) to each incoming weight datum, using a real-time clock, and associates it with each individual scale of the network before recording all data on an SD memory card. The receiver is a stand-alone datalogger but it can be connected to a personal computer (PC) (Windows, Mac, or Linux) to show incoming data in real time using the Arduino serial monitor (Ivrea, Italy) and companion software.

Field Considerations

Installing a scale network in the field requires some precautions. Electronic components must be protected using desiccant inside watertight enclosures. Also, to provide an efficient protection against lightning, grounded metallic enclosures are recommended. For battery-powered scales, installation of an individual ground is highly recommended. In some environments, cables also need to be protected against rodents.

Assembly and Cost

All the components needed to build the wireless network of electronic scales (table 1) are easily available at a relatively low cost. Some specific components, which are not available at a local electronics shop, can be easily ordered from Web sites of electronic hardware providers. Specialized manufacturers can produce a basic PCB at a relatively low cost based on standardized instruction files generated by PCB design software (called Extended Gerber RS-274X). Assembling is accessible to a good tinkerer, but, obviously, this is not a “plug-and-play” solution. Most growers may not feel comfortable with assembling this system. Because hardware and software designs are “open source,” however, growers can freely get help from local resources that can build the hardware for them. Most of the needed resources are available on a file transfer protocol—FTP—site (ftp://ftp.mrn.gouv.qc.ca/Public/Drf/IRREC/) or by contacting the first author of this article.

Table 1. Main electronic components used by each of the three types of devices of the wireless network of electronic scales. Note that these components also need many secondary generic components (antenna cable, resistor, capacitor, diode, inductor, etc.), which are not listed in this table. The total material cost for each device is approximately $150 (U.S.).

<table>
<thead>
<tr>
<th>Component</th>
<th>Model</th>
<th>Manufacturer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Scale</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Printed circuit board (PCB)</td>
<td>Home design</td>
<td>Miscellaneous</td>
</tr>
<tr>
<td>Switching step-up 5 V regulator</td>
<td>LT-1302</td>
<td>Linear Technology Corporation, Milpitas, CA</td>
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<td>50 kg load cell</td>
<td>P/N 3135_0</td>
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<td>Microcontroller</td>
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<td>Atmel Corporation, San Jose, CA; Arduino, Ivrea, Italy</td>
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<td>Instrument amplifier</td>
<td>INA125P</td>
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<td>IRF520</td>
<td>International Rectifier (Infineon), El Segundo, CA</td>
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<tr>
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<tr>
<td>Radio modem (XBe)</td>
<td>XBPBZ7SIT-004</td>
<td>Digi international, Inc., Minnetonka, MN</td>
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<tr>
<td>Antenna</td>
<td>A24-HASM-450</td>
<td>Digi international, Inc., Minnetonka, MN</td>
</tr>
<tr>
<td>Router</td>
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<td>Receiver</td>
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<tr>
<td>Shield</td>
<td>Arduino XBee-SD</td>
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<tr>
<td>Radio modem (XBe)</td>
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<td>Digi international, Inc., Minnetonka, MN</td>
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<tr>
<td>Antenna</td>
<td>A24-HASM-450</td>
<td>Digi international, Inc., Minnetonka, MN</td>
</tr>
<tr>
<td>Real-time clock</td>
<td>BB-DS3231</td>
<td>Cytron Technologies, Pulau Pinang, Malaysia</td>
</tr>
</tbody>
</table>
In 2015, a scale was assembled for around $150 (U.S.) of materials and 4 hours of labor. The material cost for the other individual devices (routers and the receiver) was also $150 (U.S.) each, and each required 2 hours of labor. For a global DIY network like the one shown in figure 1 (36 scales, 7 routers, and a receiver), the material cost is around $6,600 (U.S.) and requires about 160 hours of labor.

Despite the initial material and labor costs, wireless electronic scales can be profitable, because they greatly reduce labor and skills required in the forest nursery. In addition, risks of injuries to workers (including chronic injuries caused by repetitive movements like container lifting) can be reduced and data quality improved.

**Operational Use**

**Calculating VWC From Container Weights**

To obtain the substrate VWC (based on the water mass [1 g = 1 cm³]), everything that is not substrate water must be subtracted from the basic container weight. First, the stable mass (container, dry substrate, and protective grit placed over the seeds at sowing) can be easily determined. Establishing the seedlings’ fresh mass is more complicated, which is why tools based on the seasonal evolution of the standard for seedling dry mass have been developed for the IRREC irrigation software (Girard et al. 2011). These tools are used to reliably estimate the mass (stable and variable) that has to be subtracted from the total weight. Figure 11 shows how the mass that is not attributable to substrate water is established using automatic calculations. These calculations provide an automatic seeding fresh mass estimation over the growing season, simply by providing a sampling date. Using this calculation method, the error percentage is usually smaller than +/- 2.5 percent of VWC, even with large seedlings.

Here is an example for large white spruce (*Picea glauca* [Moench] Voss) seedlings produced in a 15-320 container (15 cavities of 320 cm³ [19 in³] each):

1. For a final dry mass target of 10 g (0.33 oz), an error of +/- 20 percent (8 to 12 g [0.27 to 0.4 oz]) is equivalent to +/- 2 g (0.067 oz) per seedling.

2. Applying an oversized fresh/dry ratio of 4 times results in an error of +/- 8 g (0.27 oz) per seedling.

3. With 320 g (10.67 oz) of water mass per cavity, the usual error is 8/320 = +/- 2.5 percent of the final substrate VWC result.

With no significant seedling mass, the error is under 1 percent of substrate VWC.

**Companion Software Used To Show the Substrate VWC**

Until now, we have kept the system as simple as possible in terms of programming, compatibility, and stability. The receiver can act as a stand-alone datalogger, keeping the WSN separate from the PC for daily use. The use of an SD memory card to store incoming data provides an easy way to transfer data to the PC. Stability is an important consideration if the network has to operate for many months without intervention. To get the best stability possible, watchdog functions have been programmed to reset the
microcontroller in case of an infinite loop generated by an unexpected bug. To date, direct communication between the receiver’s microcontroller and the PC via a USB cable is possible only under Linux and requires some basic skills to use.

Spreadsheets used for companion software permit easy computer software development, but they are not efficient for daily calculations. Thus, the companion software uses two spreadsheets (based on LibreOffice Calc spreadsheet software, Berlin, Germany) to provide faster daily calculations. The role of the first spreadsheet (figure 11) is to build a table of the mass values that are not attributable to substrate water for each scale (associated with a crop) and for each day of the growing season. These calculations are complex and time consuming, but they have to be done only once, at the beginning of the season (or only if parameters change significantly during the season). The “non water” table numeric values are copied to the second spreadsheet (figure 12) to be used in a quick calculation process to determine substrate VWC.

Advantages of Container Weighing

The sampling rate of hundreds of seedlings using gravimetry (figure 13) is more statistically adapted to the forest nursery context than using other methods.

Figure 12. An example graph of substrate volumetric water content monitoring (yellow) obtained at Normandin nursery (Québec, Canada). Other graphs (from left to right) represent basic weight (in g) and cell power level (in mV), respectively. All graphs are based on the individual values shown in the table.

Figure 13. A scale (between the red flags) installed in a crop of seedlings grown in “25-310” type containers (25 cavities with a volume 310 cm$^3$ (19 in$^3$) each, IPL 25-310 (Saint-Damien, Québec, Canada) at Grandes-Piles nursery. In front is the same antenna that was shown in figure 2. Few scales may be needed to obtain a robust statistical base for efficient irrigation management in a crop area. (Photo by Daniel Girard, 2014)
(TDR, tensiometry, or capacitance) that usually sample only single seedlings or never more than 10 seedlings per measurement.

For seedlings in the active growth phase, accuracy depends more and more on the fresh weight of seedlings, but for germinating seedlings (with no significant added mass), small variations in substrate VWC are easily detectable using container weighing. Detecting these variations can be a major help in reducing fungal disease while increasing germination efficiency.

Conclusions

This article describes development of a low-cost, automated monitoring system for determining substrate VWC. Although hardware and software proposed for wireless electronic scales are very basic, scales can operate well and will allow growers to improve the irrigation management of their crops. Open source electronic design and software provide an interesting way for markets like forest nurseries to access these new technologies. The principles used for this development can be adapted to other field configurations (other bed types or individual container sampling) by using other load cells and adapted microcontroller programming.

With this system specifically designed for forest nurseries, it is possible to use WSN technology for gravimetric measurements. Indeed, the overall measurement accuracy is the best that can be obtained today for monitoring substrate VWC in forest nurseries. A DIY automated electronic scale can easily give a +/- 1 percent (v/v) resolution of substrate VWC. Even when the bias generated by seedling wet weight estimation (no more than +/- 2.5 percent, using calculation methods of the IRREC irrigation software; Girard et al. 2011) is taken into consideration, gravimetry is still the best method for measuring substrate VWC because it allows a great sampling rate (more than 100 seedlings at a time). Wireless electronic scales can be considered as a necessary evolution, leading to more efficient irrigation scheduling and the production of better quality seedlings with less impact on environmental quality by avoiding excess irrigation (water economy) and reducing nutrient leaching.

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