# New Zealand root pruner evaluated for U.S. use

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**M**any nurserymen prune the roots of seedlings in the beds to modify root and top growth, loosen soil, and facilitate lifting. Some nurserymen prune the seedlings horizontally only, while others prune both hortizontally and vertically. If roots are to be pruned both hortizontally and vertically, two passes are made over the beds, each with a separate pruning implement. A machine that prunes seedling roots horizontally and vertically on one pass is being used in New Zealand. During the spring of 1972, the Missoula Equipment Development Center evaluated a unit that functionally duplicates the New Zealand root pruner to see if it would be effective in U.S. nurseries.

## Equipment

The New Zealand root pruner comprises two separate implements that can be mounted on a tractor of about

Figure 1.-Horizontal root pruner

1 Mechanical engineer and forester, respectively, Equipment Development Center, USDA Forest Service, Missoula, Mont. 50 draw bar HP with a category 2 hitch. The horizontal pruning implement (fig. 1), mounted on the hitch, undercuts the seedling bed with a reciprocating blade driven by the power take-off (PTO). The amount of soil disturbed can be controlled by varying the design of the blade and its angle into the bed.

The vertical pruner (fig. 2), mounted on the front of the tractor, consists of a series of rolling coulters attached to a frame that can be raised and lowered hydraulically. The Coulters are individually castered and are free to move through an arc of 20 degrees. Spring steel shoes press down the soil around each coulter to prevent bed rollup. Neither of the New Zealand pruning implements can be purchased in the United States. The vertical pruner was



| Test<br>No. | Date    | Nursery  | Soil classification  | Soil<br>moisture | Species           | Age<br>class | Seedling<br>height | Seedling<br>density<br>(seedlings<br>per sq ft) | Previous treatment                         |  |
|-------------|---------|--|--|------------------|-------------------|--------------|--------------------|---|--|--|
|             |         |  |  | Percent          |                   |              | Inches             |   |  |  |
| 1           | 4/3/72  | USFS, Coeur d'Alene, Idaho                       | Sandy loan   | 9.7              | Englemann spruce  | 3-0          | 6-8                | 57  | Top pruned 6/71<br>Root pruned 6/71 & 8/71 |  |
| 2           | 4/5/72  | USFS, Wind River Nursery,<br>Carson, Wash.       | Stabler shot loam  | 29.9             | Douglas-fir       | 3-0          | 6                  | 20-25   | Root pruned 4/70 & 4/71                    |  |
| 3           | 4/7/72  | State of Oregon, Elkton                          | Roseburg sandy loa   | 18.1             | Douglar-fir       | 3-0          | 12-18              | 20-25   | Vertical root pruned 6/71                  |  |
| 4           | 4/10/72 | State of Washington, Olympia                     | Tumwater loam  | 23.6             | Douglas-fir       | 2-0          | 8-10               | 40  | None                                       |  |
| 5           | 4/19/72 | USFS, Bessey Nursery,<br>Halsey, Neb.            | Blow sand  | 6-0              | Eastern red cedar | 2-0          | 3-4                | 20-30   | None                                       |  |
| 6           | 4/20/72 | State of South Dakota, Watertown                 | Fordville Renshaw<br>sandy loam  | 15.3             | Ponderosa pine    | 2-0          | 3                  | 35  | None                                       |  |
| 7           | 4/25/72 | State of Illinois, Topeka                        | Sandy clay   | 15.4             | Jackpine          | 2-0          | 10                 | 35  | None                                       |  |
| 8           | 4/26/72 | State of Wisconsin, Boscobel                     | Sandy loam   | 8.0              | Red pine          | 2-0          | 6                  | 35  | None                                       |  |
| 9           | 4/27/72 | USFS, J. W. Toumey Nursery,<br>Watersmeet, Mich. | Toumey Nursery,Limited testing. Paths too narrow to accomodate machine |                  |                   |              |                    |   |  |  |
| 10          | 4/29/72 | State of Minnesota, Willow River                 | Sandy  | 19.8             | Norway spruce     | 2-0          | 5                  | 30-35   | None                                       |  |

built by the Center from drawings furnished and dimensionally duplicate the New by the New Zealand Forest Service. A Zealand model. horizontal pruner was purchased from the H. S. Marsh Co., Ltd., England, and modified to functionally

**Test Procedure** To expose the New Zealand root pruner to a variety of operating con-ditions, 10 nurseries were selected to participate in the tests. Table 1 lists the nurseries and some of the conditions that prevailed. The horizontal pruning

## TABLE 2.-Horizontal pruner evaluation data

| Test<br>No. | Tractor                 | Engine      | Speed      | PTO      | Strokes<br>per<br>foot | Blade           | Operating<br>depth | Cut<br>quality | Depth<br>control | Bed<br>disturbance | Seedling<br>damage | Steering<br>accuracy |
|-------------|-------------------------|-------------|------------|----------|------------------------|-----------------|--------------------|----------------|------------------|--------------------|--------------------|----------------------|
|             |                         | RPM         | МРН        | RPM      |                        | Inches          | Inches             |                |                  |                    |                    |                      |
| 1           | John Deere 3010         | 1600        | 0.68       | 450      | 15.0                   | 2-1/2 by 0.1875 | 11                 | Good           | Good             | Minor              | Minor              | Good                 |
| 2           | International 656 Hydro | 1250        | 1.70       | 335      | 4.5                    | 3 by 0.250      | 5-6                | Good           | Good             | Minor              | Minor              | Good                 |
| 3           | International 656 Hydro | 1500        | .76        | 405      | 12.1                   | 3/4 by 0.080    |                    | Good           | Good             | Minor              | Minor              | Good                 |
| 4           | International 656 Hydro | 1100        | 1.10       | 297      | 5.9                    | 3/4 by 0.080    |                    | Good           | Good             | Minor              | Minor              | Good                 |
| 5           | International 656 Hydro | 1000        | .32        | 270      | 18.9                   | 3/4 by 0.080    | 6                  | Good           | Fair             | Minor              | Minor              | Good                 |
| 6           | International 656 Hydro | 1500        | .90        | 450      | 11.5                   | 3/4 by 0.080    | 5                  | Good           | Good             | Minor              | Minor              | Good                 |
| 7           | Ford 4000               | 1200        | .54        | 370      | 15.7                   | 3/4 by 0.080    | 5                  | Good           | Good             | Minor              | Minor              | Good                 |
| 8           | Ford 5000               | 1200        | .97        | 340      | 9.1                    | 3/4 by 0.080    |                    | Good           | Good             | Minor              | Minor              | Good                 |
| 9           | Limited te              | sting. Path | s too narr | ow to ac | commoda                | te machine      |                    |                |                  |                    |                    |                      |
| 10          | Ford 4000               | 1200        | 2.27       | 360      | 3.6                    | 3/4 by 0.080    | 3-1/2              | Good           | Fair             | Minor              | Minor              | Good                 |



implement was tested at all 10 nurseries. made it difficult for the operator to see the However, the vertical pruning implement rows and maintain proper alignment. was tested at only four because of difficulties in mounting the unit on the design weakness and specifically for run breakdowns. No data were included for root disturbance. the vertical attachment.

#### **Results and Discussion**

wheels, making steering difficult. The covered the trench. coulters in front of the machine

Nurserymen were generally pleased with the tractors available. Nurserymen selected performance of the horizontal pruning pruning depths and rated pruning quality, attachment. Pruning quality was good with accuracy of pruning, and ease of operating three different blades that were tried. the machine for the horizontal pruner. (See Several nurserymen like the capability to table 2). General mechanical performance, vary the amount of soil disturbed by possible using different blades. Blades can be improvements were noted, but no tests were changed to match soil conditions, seedling reliability or species and size, and to control the degree of

Nurserymen also agreed that the pruning action of the reciprocating blade was superior to that of a fixed blade under The vertical pruning attachment was not difficult conditions. The horizontal considered effective at any of the pruning attachment was easy to steer nurseries where it was tried. The coulters unless paths were very narrow. Some did not penetrate deeply enough, especially nurserymen felt, however, that the in hard ground, and in some tests it did trenches opened by the two coulters to not prune to the desired depth. Much accommodate the rocker arms would cause of the weight of the tractor was carried excessive aeration of the outside rows of by the coulters rather than the front seedlings even though the mouldboards

### Conclusions

The vertical pruning attachment of the New Zealand root pruner holds little promise for U.S. nurseries. However, the horizontal pruning attachment did an excellent job and was judged to be superior to the fixed blades currently in use at 9 of the 10 nurseries. Nurserymen who are not satisfied with the performance of the hortizontal pruning attachment they are now using might find that the New Zealand reciprocating model can solve their problems. The cost of the reciprocating model will be higher and will probably be more costly to maintain.

A detailed report of the test procedures and results, and detailed construction drawings for the horizontal root pruning attachment are available from the Missoula Center. The drawings incorporate many improvements over the original model that make it easier to build, maintain, and operate. Construction cost of the machine is estimated to be \$2500, which may vary locally.

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