## DEWINGER FOR SMALL SEED LOTS Ben Lowman

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The Missoula Equipment Development Center (MEDC), Missoula, Mont., has built and tested a dewinger for processing small lots of tree seed.

Most existing dewingers are designed for large quantities of seeds and encounter difficulties when processing small lots: Cleaning between each seed lot is difficult and time consuming; lengthy, complex adjustments are required to dewing small lots.

Increasing emphasis on genetically superior seed and smaller seed zones makes it evident that a dewinger for small seed lots could play an important role in reforestation.

An MEDC survey of Forest Service nurserymen's equipment problems confirmed the need for a dewinger that could easily handle seed lots of 10 pounds or less. MEDC engineers set out to build a self-cleaning dewinger that requires only simple adjustments to process small lots, while preserving seed integrity.

## Dewinger Built

The Missoula dewinger is essentially a rubber-lined cylinder with a rotating central shaft (fig. 1). Attached to the shaft are pure gum rubber flaps. A variable speed motor powers the center shaft.

The dewinger is designed for continuous processing rather than the batch-type operations of other dewingers. Seeds are placed in a hopper and a small vibrating feeder funnels them into the cylinder. The central shaft rotates the rubber flaps, dewinging the seed. Dewinging time is controlled by the tilt of the cylinder; the steeper the tilt, the shorter the dewinging time. The dewinged seeds flow out of the end of the cylinder.

## Testing

Seeds of ponderosa pine, Douglas-fir, loblolly pine, lodgepole pine, western larch, Englemann spruce, and noble and grand fir were dewinged successfully in initial laboratory tests.

In November 1976 the dewinger was sent to the Forest Service Wind River Nursery at Carson, Wash., for operational testing. The Missoula machine satisfactorily dewinged species without excessive damage. Similarly, no effect on seed germination was detected.

After these tests, Wind River Nursery personnel observed that, ". . . overall, we have been very favorably impressed with this dewinger. It has been used to dewing the majority of our 1976 cone crop, of nearly 12,000 bushels."

Based on these operational tests, minor modifications were incorporated in two improved units that underwent testing at the Forest Service Coeur d'Alene Nursery in Idaho and the Mt. Sopris Nursery in Colorado in January 1978.

MEDC made a slide-tape program describing how to operate and maintain the dewinger. Copies of the program, which is planned for completion in September 1978, will be loaned free of charge.

Fabrication drawings are available to those who might want to build their own dewingers (no. MEDC-592). Also, the dewinger can be purchased for \$3,000 to \$4,000 from two firms: Wilkins and Associates, Inc., 601 Alexander Ave., Tacoma, Wash. 98421 and Gentry Machine Service, P.O. Box 263, Carson, Wash. 98610

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